



INTERNATIONAL
COATINGS GROUP

International Coatings Group FBL-100

Leading Fire and Thermal Barrier Latex.

General Description

FBL-100 is a water-base intumescent thin film fireproofing material for interior fire protection that will be exposed to view or be subject to potential damage. This hard, durable, abrasion resistant product has a smooth, white aesthetic finish. FBL-100 is a water-base formulation compliant with VOC limits and regulations.

Technical Data:

Color	White
Specific Gravity	1.37
PH Range	7.5-8.5
Weight/Gal	11.7 lbs (5.22 Kgs) Does not include weight of packaging.
Hazardous Ingredients	N/A
Volume Solids	68
% (+/- 2%)	
Weight Solids	70% (+/- 2%)
Viscosity	18,000 cp (+/- 5000cp)
Flammability	None Flammable
VOC. (LESS WATER)	19 GRAMS /LITRE

RECOMMENDED USES

FBL-100 is recommended for interior use on sub straights such as **Steel, Foam** and **Wood** in these kinds of facilities:

- Industrial plants
- Atriums
- Hospitals
- Parking Garages
- Food Processing Plants
- Convention Centers
- Correctional Facilities
- Power Generating Facilities
- Warehouses
- Schools
- Apartment Complexes
- Sports Stadiums

FEATURES

- Single component.
- Water-based.
- Attractive off-white finish.
- Thin film application.
- 100% Asbestos Free.
- Will not dust, flake, nor delaminate.
- Lightweight and very hard.
- Will not dust, flake, nor delaminate.

Application Conditions

FBL-100 is designed to be applied by spray application and can also be applied by brush or roller. Humidity should not exceeds 80% or the surface to be coated is less than 40F (5° C). The product is best applied when ambient temperature is between 50F (10° C) and 95F (35° C). While the product can be applied at lower temperatures, viscosity may be a problem and, if applied at higher than recommended temperatures, there may be a risk of runs or sags.



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SUGGESTED SPECIFICATION

This specification covers requirements for materials, equipment and application of intumescent paint to provide fire protection to steel structures and supports as indicated on the design drawings, and in accordance with applicable requirements of contract documents.

SURFACE ACCEPTABILITY

- Surfaces that have been properly prepared to receive this fireproof coating. The surfaces must be clean and dry, free from rust, grease, dust or other contaminants that will interfere with proper bonding.
- All steel surfaces shall be primed with compatible metal primer prior to fireproofing application. Phenolic modified alkyd primer or acrylic or approved equal.

COORDINATION WITH OTHER TRADES

FBL-100 shall be installed after all steel is in place, but before ducts, pipe work, equipment or other obstructions are installed so that fireproofing can be applied to all exposed steel.

STORAGE

Store in a sealed containers, in a cool dry area with ventilation suitable for storing materials. Keep away from direct sunlight. Do not store at temperatures above 39°C (102° F). Keep from freezing. Do not store at temperature below 32°F (0°C). Over coating is not required. However, if a topcoat is required for color-coding, aesthetics or additional surface protection

TOPCOATING suitable topcoat shall be used. For unusually severe environments consult ICG. for recommendations of appropriate topcoats.

AIRLESS SPRAY EQUIPMENT - PUMPS

We recommend application with airless spray equipment. 3,300 psi or greater. You should always have a range of tip sizes on hand at a job site since steel sizes, hose length, vertical lift, and job site conditions all impact spray patterns. We recommend a range of tip sizes from 24 to 35.

THICKNESS OF APPLICATION

The thickness required in accordance with the acceptable test data. Thickness shall be measured on the basis of wet film thickness taken by frequent random probe measurements during application. All test data measurements are taken on dry film thickness, supervision of application must be undertaken while material is being installed, since final, cured, dry film thickness will reflect shrinkage due to evaporation of water.

CLEAN UP

Work area shall be maintained in an orderly condition with good housekeeping conditions prevailing. Upon completion of installation, all debris shall be cleared and removed from jobsite.

Drying & Cure Times at Standard Ambient Temperature and Humidity

Drying time is a function of ambient temperature, ambient humidity and how thickly the coating was applied. However, at 60 °F (15°C) with a relative humidity of 70%, a 20 mil (500µ) wet coat should be dry to touch within 3 hours, completely dry in 6 hours and dried hard enough to handle in 8 hours. Specifications call for a 72 hour cure time.

DO NOT apply additional coats until the underlying coats are completely dry. Applying additional coats on top of product that still has moisture may cause the finish to crack and, if enough moisture is trapped under a surface film, the entire finish may delaminate and fall off.